

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D2230-1 PAR #: Fault Category: NCR: Yes No DQA: Date: 09/06/04
 Resolution: Disposition: QA: N/C Closed: Date:

NCR: 47911		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
09/05/21	4.0	One part is machine crooked on 1st operation R.C. Blank was cut crooked and too short.	Initial Chief Eng	Scrap replace by 43722 Qty 1	8/5 09/05/21	✓ 09/05/28	Q31412	09/05/21

NOTE: Date & initial all entries

Date: Tuesday, 12/05/2009 1:04:01 PM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING LUG

Job Number: 47911

Part Number: D22301

Job Number:



Seq. #: Machine Or Operation:

Description :

5.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

88 09/05/21

6.0 QC8 SECOND CHECK



Comment: SECOND CHECK

2nd 09/05/28

(50)

7.0 HAND FINISHING1 HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Acid etch and Alodine as per QSI 005 4.1

1MD 09/06/01

8.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

F2 09/06/01

(50)

9.0 POWDER COATING POWDER COATING



m 111472

Comment: POWDER COATING

Powder Coat Gloss White (ref. 4.3.5.1) per Dart QSI 005 4.3

(50)

START TIME: 7:35
OVEN TEMPERATURE: 320°
FINISH TIME: 8:05

F2 09/06/02

10.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



(50)

Comment: INSPECT POWDER COAT

6L 09-06-2

11.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock
Location: ST 476

88 09/06/02 x (50)

12.0 QC21 FINAL INSPECTION/W/O RELEASE



09/06/03

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 09-06-03

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DART AEROSPACE LTD	Work Order:	47911
Description: Mounting Lug	Part Number:	D2230-1
Inspection Dwg: D2230 Rev: F		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by: SB
Date: 09/05/21

Audited by:	<i>mk</i>
Date:	09/05/28

Prototype Approval:	N/A
Date:	

Rev	Date	Change	Revised by	Approved
A	03.11.11	New Issue	KJ/RF	++

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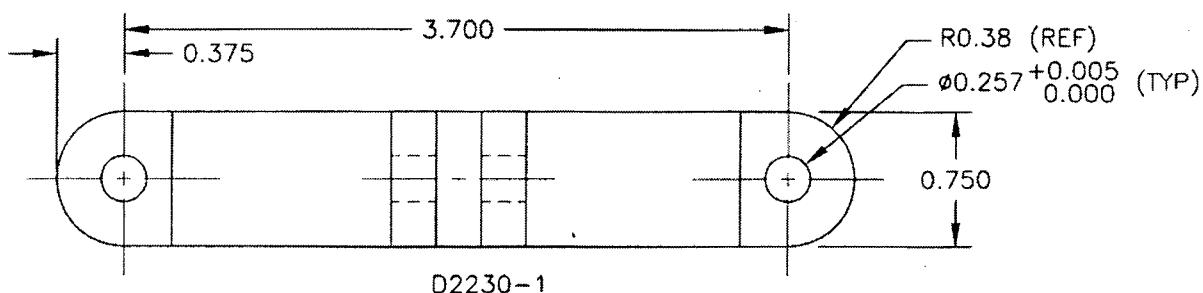
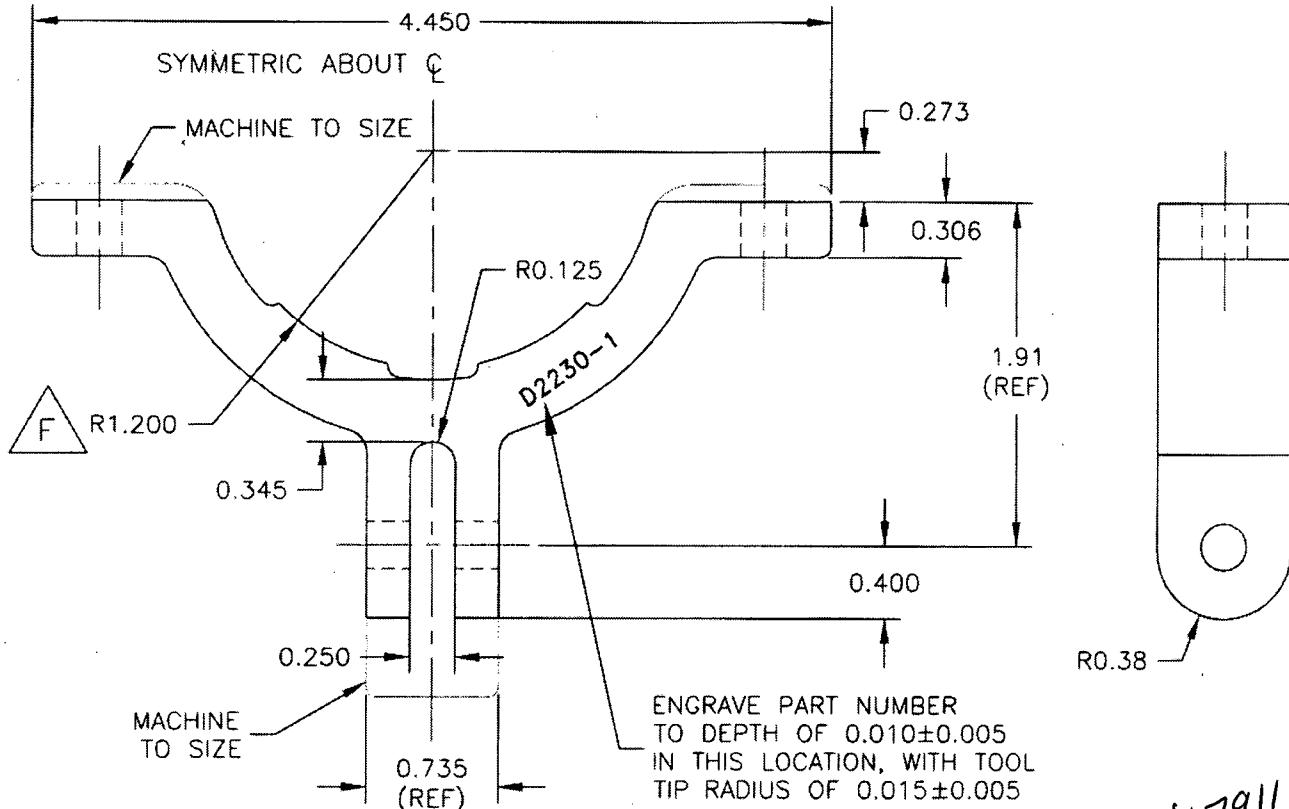
NOTE: Date & initial all entries

DART



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. F
		D2230	SHEET 1 OF 2
DATE		TITLE	SCALE
99.12.13		MOUNTING LUG	1:1
C	94.03.30	RE-DESIGN	
D	95.01.04	RE-DESIGN	
E	95.01.04	RE-DESIGN	
F	99.12.13	REDESIGN; R1.200 WAS R1.100	

RELEASED



MAKE FROM EXTRUSION D2423
BREAK ALL EDGES 0.000-0.015
FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

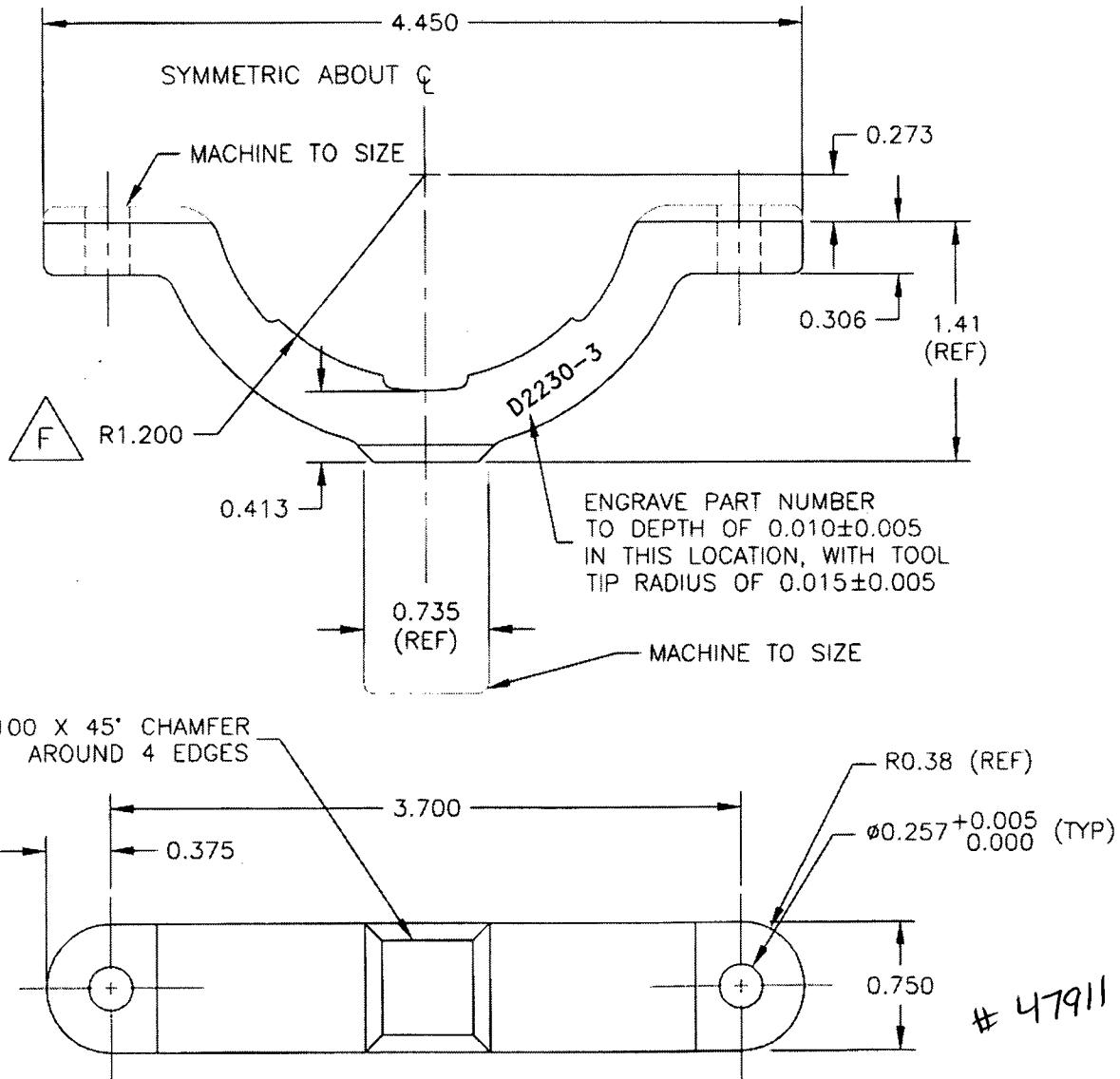
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

DARTCOPY ISSUED
TO

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D2230
DATE		REV. F
99.12.13		SHEET 2 OF 2
		SCALE 1:1

RELEASED
19.12.21 10:53

MAKE FROM EXTRUSION D2423
BREAK ALL EDGES 0.000-0.015
FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
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